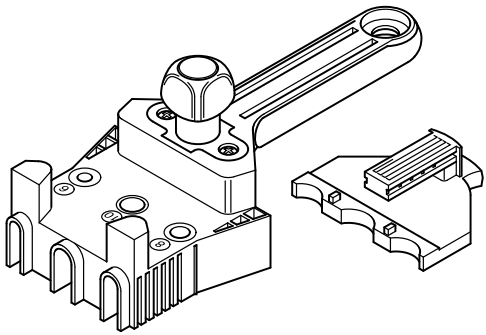


- 🔩 Holzdübel
- 🔩 Wood dowelling jig
- 🔩 Le cheviller
- 🔩 Guía de vicio de madera
- 🔩 Houtdeuvelaar
- 🔩 Dispositivo per spinatura
- 🔩 Furadora para buchas
- 🔩 Trædyveler
- 🔩 Plugborrjigg
- 🔩 Tappilittossarja
- 🔩 Treplugger
- 🔩 Kolkovnica do kolków drewnianych
- 🔩 Ξυλοστεργιώτης
- 🔩 Ağaç dübelyiği
- 🔩 Kolkovaci pripravek
- 🔩 Fatpil-vezető
- 🔩 Mašiná de imbinat cu diburii
- 🔩 Фреза за дрвени дюбели
- 🔩 Uredaj za bušenje rupa u drvetu za mozdanike
- 🔩 Всмогачное устройство для сверления гнезд под шпаны



Bedienungsanleitung
Zur Vorbereitung für alle dargestellten Dübelverbindungen sind die Arbeitsschritte in den unten beschriebenen Bildern von 1 - 5 immer gleich.

Siehe Bild 1

Markieren Sie beide Bretter mit (X) zueinander, anschließend mit A und B kennzeichnen. Das Arbeiten an Brett A (die Stirnseite) gilt für alle Dübelverbindungen. Schließen Sie an Werkstück befestigen.

Siehe Bild 2

Einstellen der Bohrtiefe für Brett A. Verwenden Sie hierzu einen Bohrer mit Tiefenstopp.

Für T- und Eckverbindungen gilt: Dübellänge + 6 mm – Brettstärke von Brett B.
Für Flächenverbindungen die halbe Dübellänge = 1 mm.

Siehe Bild 3 + 4

Den Holzdübel mittig mit den Zentrierbohrern auf Brett A aufsetzen und durch seitliches andrücken fixieren (siehe Bild 3). Den Bohrer in die entsprechende Bohrtiefe einführen, Bohrmaschine einschalten und bohren. Siehe Bild 5.
Dübel einleimen.

Eckverbindungen

Siehe Bild 6

Vorbereitung für Brett A, siehe Bilder 2 - 5.

Lösen Sie die Griffschraube und stecken Sie den Holzdübel mit der Bohrbuchse auf den Dübel. Schieben Sie den Anschlag fest gegen die Brettseite. Griffschraube anziehen.

Siehe Bild 7

Brett A parallel auf Brett B legen. Den Holzdübel mit der Führungsnut bis zum Anschlag an Brett B führen. Nun beide Bretter festspannen. Achtung: Tiefenstopp neu einstellen (Brettstärke B – 6 mm). Holzdübel mit der Führungsnut bis zum Anschlag über den Dübel schieben und bohren. Verbindung verkleimen.

Stirnflächenverbindungen

Siehe Bild 8

Vorbereitung für Brett A, siehe Bilder 2 - 5.

Beide Bretter bündig in den Werkstück einspannen, den Holzdübel mit der Führungsnut bis zum Anschlag über den Dübel führen und bohren. Verbindung verkleimen.

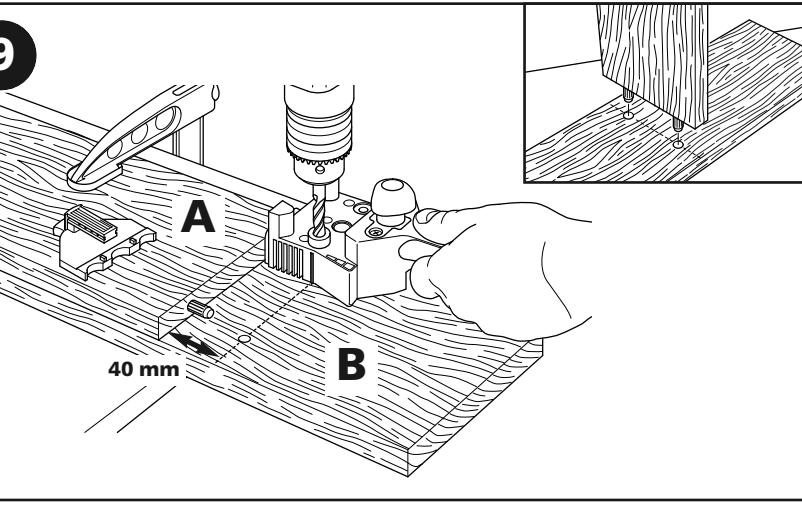
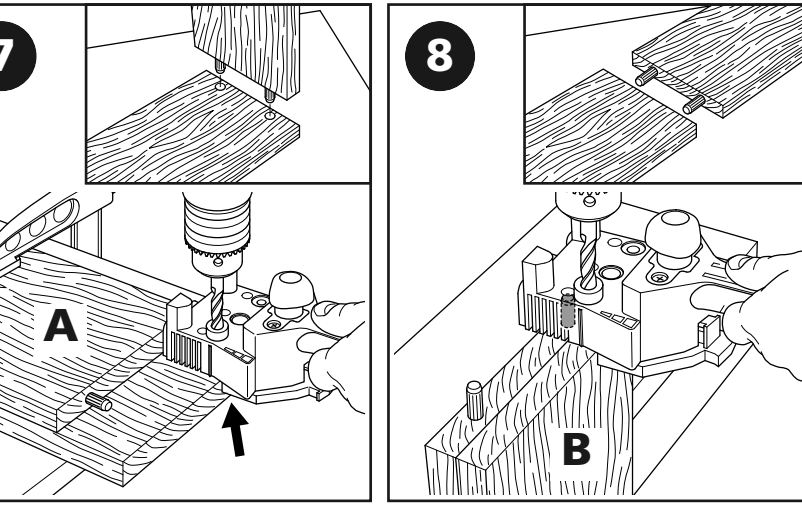
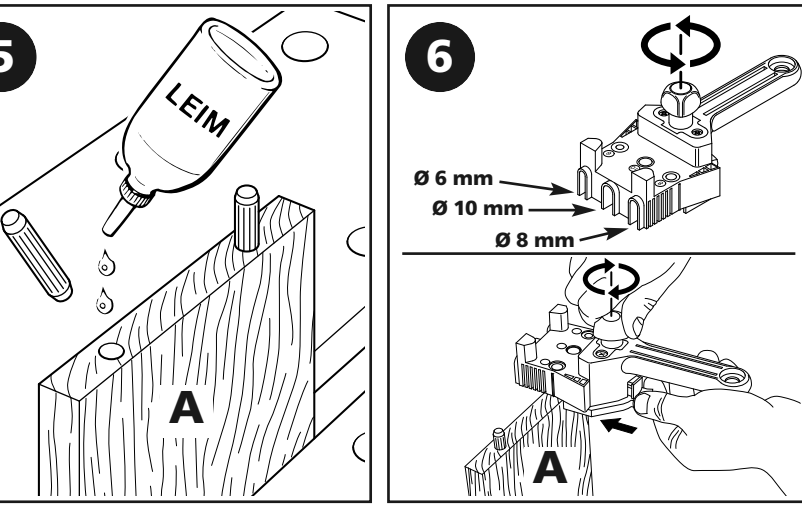
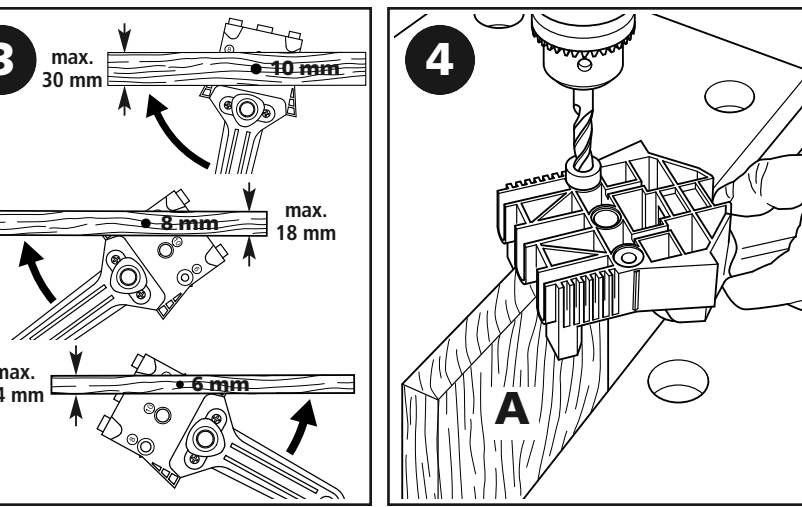
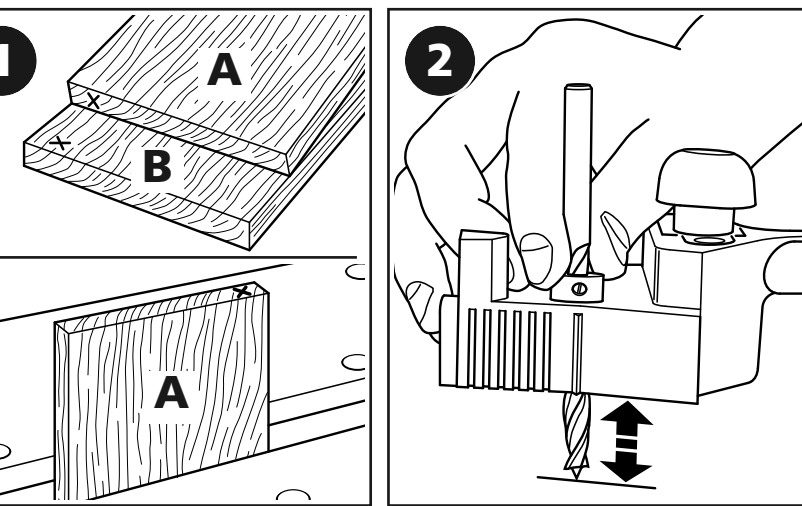
T-Verbindungen

Siehe Bild 9

Vorbereitung für Brett A, siehe Bilder 2 - 5.

Arbeiten ohne Winkelanschlag. Eine Mittellinie auf Brett B anzeichnen. Brett A im Abstand von 40 mm parallel einspannen. Den Holzdübel mit der Führungsnut bis zur Stirnseite über den Dübel führen und bohren. Verbindung verkleimen.

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Istruzioni per l'uso

Per la preparazione della spinatura illustrata, ripetere sempre le varie fasi, descritte nelle sottostanti figure da 1 a 5.
Vedi figura 1
Marcare con una (X) i lati delle due tavole, uno di fronte all'altro e poi con una A ed una B. Le operazioni per i lavori sulla tavola A (lato frontale) vale per tutte le spinature.

Vedi figura 2

Regolazione della profondità della foratura per la tavola A: utilizzare un trapano provvisto di blocco in profondità. Per collegamenti a T oppure quelli angolare tenere presente quanto segue: lunghezza del tassello + 6 mm – spessore della tavola B.

Per spinature in superficie: mezza lunghezza del tassello + 1 mm.
Vedi figura 3 + 4
Posizionare in piano al centro della tavola A il tassello + il perno di centraggio e fissarlo, premendo lateralmente (vedi figura 3). Introdurre il trapano nella bussola di foratura, accendere il trapano ed eseguire il foro.

Vedi figura 5

Incollare i tasselli.

Collegamenti angolari

Staccare il dado zigrinato e posare sul tassello il dispositivo per la spinatura con la bussola di foratura. Fissare l'arresto in modo saldo contro il lato della tavola. Serrare il dado zigrinato.

Vedi figura 7

Posare la tavola A in modo parallelo sulla tavola B e portare il dispositivo per la spinatura, con la scanalatura di guida sulla tavola B. Fino a raggiungere il suo punto d'arresto. Ora serrare entrambe le tavole. **Attenzione:** il blocco di profondità deve essere nuovamente regolato (spessore della tavola B – 6 mm). Posizionare sopra il tassello il dispositivo di spinatura con la scanalatura di guida fino al suo punto d'arresto ed eseguire il foro. Incollare il collegamento.

Vedi figura 8

Per la preparazione della tavola A – vedi figura 2 - 5.
Serrare le due tavole in modo unico sul banco di lavoro. Posizionare sopra il tassello il dispositivo di spinatura con la scanalatura di guida fino al suo punto d'arresto ed eseguire il foro. Incollare il collegamento.

Collegamenti a T

Vedi figura 9

Per la preparazione della tavola A – vedi figura 2 - 5.
Eseguire il lavoro senza l'arresto dell'angolo. Segnare una mezzera sulla tavola B. Serrare la tavola B in modo parallelo, ad una distanza di 40 mm. Posizionare sopra il tassello, fino al lato frontale, il dispositivo di spinatura con la scanalatura di guida ed eseguire il foro. Incollare il collegamento.

Avvertenze per la Vostra sicurezza

Si prega di attenersi scrupolosamente alle norme per la sicurezza, prescritte dal Produttore delle macchine utensili in Vostro possesso. Queste apparecchiature devono corrispondere alle direttive VDE. Gli apparecchi costruiti a partire dall'anno 1995 devono presentare il marchio CE.

Prima di procedere ad un cambio degli apparecchi, prima di una sostituzione dei componenti da lavorare, prima di eseguire dei lavori di manutenzione e quando l'apparecchio non viene utilizzato, staccare sempre la spina dalla presa elettrica. Non lavorare mai con il cavo verificato o funzionamento dosi apparecchi e di ferreamenti. Nunca traballar con ferramentas danificadas ou gastas.

Prima di iniziare un lavoro verificare sempre il corretto montaggio delle apparecchiature utilizzate (per es. i collegamenti a vite).

Serrare bene il pezzo da lavorare. Assicurare, per la propria persona e per le apparecchiature utilizzate, un posizionamento sicuro e riguroso. Per le apparecchiature e gli utensili utilizzati devono essere rispettate le indicazioni per quanto riguarda la velocità minima e massima e la direzione della rotazione, dati che sono indicati sul prodotto stesso, sul suo imballo oppure nelle relative istruzioni per l'uso.

Utilizzare gli utensili esclusivamente per gli scopi previsti. Eventuali dispositivi di protezione presenti non dovranno essere mai eliminati.

Già abiti (soprattutto le maniche) devono essere ben aderenti ed occorre prevedere una protezione per i capelli. Durante l'esecuzione di lavori che provocano un elevato livello di rumore, è bene proteggere le orecchie in modo adeguato. Durante l'esecuzione di lavori, durante i quali si produce polvere, trucioli, vapore oppure scintille, indossare degli occhiali protettivi ed una mascherina di protezione per naso e bocca.

Non introdurre mai le mani nelle apparecchiature rotanti. Assicurarsi che tutti gli apparecchi protetti dall'umidità, dalla polvere e dall'acqua. Tenere lontani i bambini dalla propria officina e conservare le apparecchiature e gli utensili in luoghi sicuri.

Non lasciare mai lavorare persone inesperte con le proprie apparecchiature e gli utensili senza consegnare anche le relative istruzioni per l'uso oppure senza supervisione.

Eseguire sempre i lavori in modo concentrato e soltanto dopo averli ben progettati. Il posto di lavoro deve essere sempre ben ordinato. Utilizzare soltanto pezzi di ricambio originali wolfcraft®.

Garanzia

Concedemole una garanzia di 10 anni a partire dalla data di acquisto, para o produto wolfcraft® que adquiriu, sob condição de uso exclusivo num âmbito privado e não profissional. A garantia só dá cobertura a danos no próprio domicilio, e apenas aqueles que são resultantes de defeitos de material e de produção. Esta garantia nunca cobre artigos ou danos resultantes de funcionamento impróprio ou falta de manutenção devida. A garantia também não cobre artigos de deterioração ou desgaste devido ao uso, nem defeitos ou danos dos quais o cliente estava ciente na altura da celebração do contrato.

Richieste di garanzia possono essere riconsultate solo dietro presentazione della fattura/dello scontrino fiscale originale. La garanzia concessa da wolfcraft® non si limita ai diritti legislativi del consumatore (dopo l'adempimento, il ricorso o la riduzione del valore, il rimborso delle spese o il risarcimento dei danni).

Operating Instructions

For the preparation of all dowel joints shown in pictures, proceed in an identical sequence as described in Fig. 1 - 5.

Cf. Fig. 1

Mark the position of the two boards to one another (X) and identify the boards with A and B. Work on board A (at the front face) for all dowel joints (front face). Clamp board A on the work bench.

Cf. Fig. 2

Adjusting the drilling depth for board A. Use a drill with depth stop. The following is valid for T-joints and corner joints: dowel length + 6 mm – thickness of board B. For surface area joints = 1/2 length of dowel = 1 mm.

Cf. Fig. 3 + 4

Place the wood dowelling jig level to the centre of board A using the centre pin and fix by pressing on the side (cf. Fig. 3). Insert drill in corresponding bush, start the machine and drill.

Cf. Fig. 5

Glue the dowels.

Corner joints

Cf. Fig. 6
Loosen handle and plug wood dowelling jig with drilling bush on the dowel. Firmly press limit stop against board side. Tighten hand screw.

Cf. Fig. 7

Place board A in parallel on board B. Place wood dowelling jig over board B using guiding groove up to stop. Clamp both boards. Important: the depth stop must be readjusted (board thickness B – 6 mm). Push wood dowelling jig in guiding groove over dowel up until stop, and drill. Glue the joint.

End-grain joints

Cf. Fig. 8

For the preparation of board A, refer to Fig. 2 - 5. Clamp both boards flush-sided in the work bench, place the wood dowelling jig with the guiding groove over the dowel until reaching the limit stop, and drill. Glue joint.

Cf. Fig. 9

For the preparation of board A, refer to Fig. 2 - 5. Working without angular stop. Draw a centreline on board B. Clamp board A in parallel in a 40 mm distance. Place the wood dowelling jig with the guiding groove over the dowel until reaching the front and drill. Glue joint.

T-joints

Cf. Fig. 9

For the preparation of board A, refer to Fig. 2 - 5. Working without angular stop. Draw a centreline on board B. Clamp board A in parallel in a 40 mm distance. Place the wood dowelling jig with the guiding groove over the dowel until reaching the front and drill. Glue joint.

For your safety

It is essential that you observe the safety instructions issued by the manufacturer of your drive machines. These appliances must conform to VDE regulations. Appliances built after 1995 must have a CE certification. Always disconnect the power supply before changing appliances, changing work pieces, carrying out maintenance work and when not in use.

When using tools and appliances, adhere to the Min./Max. rotational speed and the rotation directions stipulated on the products, packaging or in the instruction manual. Only use the tools for their intended purpose. Never remove existing safety protective devices.

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Mode d'emploi

Pour préparer votre assemblage par tenons, procédez toujours comme suit – figures 1 à 5.

Voir figure 1

Marquez à l'aide d'une croix (X) l'emplacement à percer de chaque planche selon l'assemblage souhaité. Répétez les planches à l'aide d'une lettre A et B. Démarrez le perçage sur le chant (planche A) en fixant celle-ci à la verticale sur l'établi de serrage.

Voir figure 2

Régulez la profondeur de perçage pour la planche A. Utilisez un outil et une butée de profondeur. Mesurez la sortie du foret du gabarit de perçage comme suit : Pour les assemblages d'angles et en T, longueur du tenon – épaisseur de planche B + 6 mm. Pour les assemblages bas, même longueur de cheville = 1 mm.

Voir figure 3 et 4

Placez le gabarit de perçage sur la planche A et centrez le à l'aide des têtes de centrage adaptées en fonction du canon de perçage choisi et 6,8 ou 10 mm. Bloquez en pressant contre les têtes de centrage (voir figure 3). Insérez le foret dans le canon approprié, mettez la perceuse en marche et percez.

Voir figure 5

Enduie de colle le trou de perçage puis introduire le tenon.

